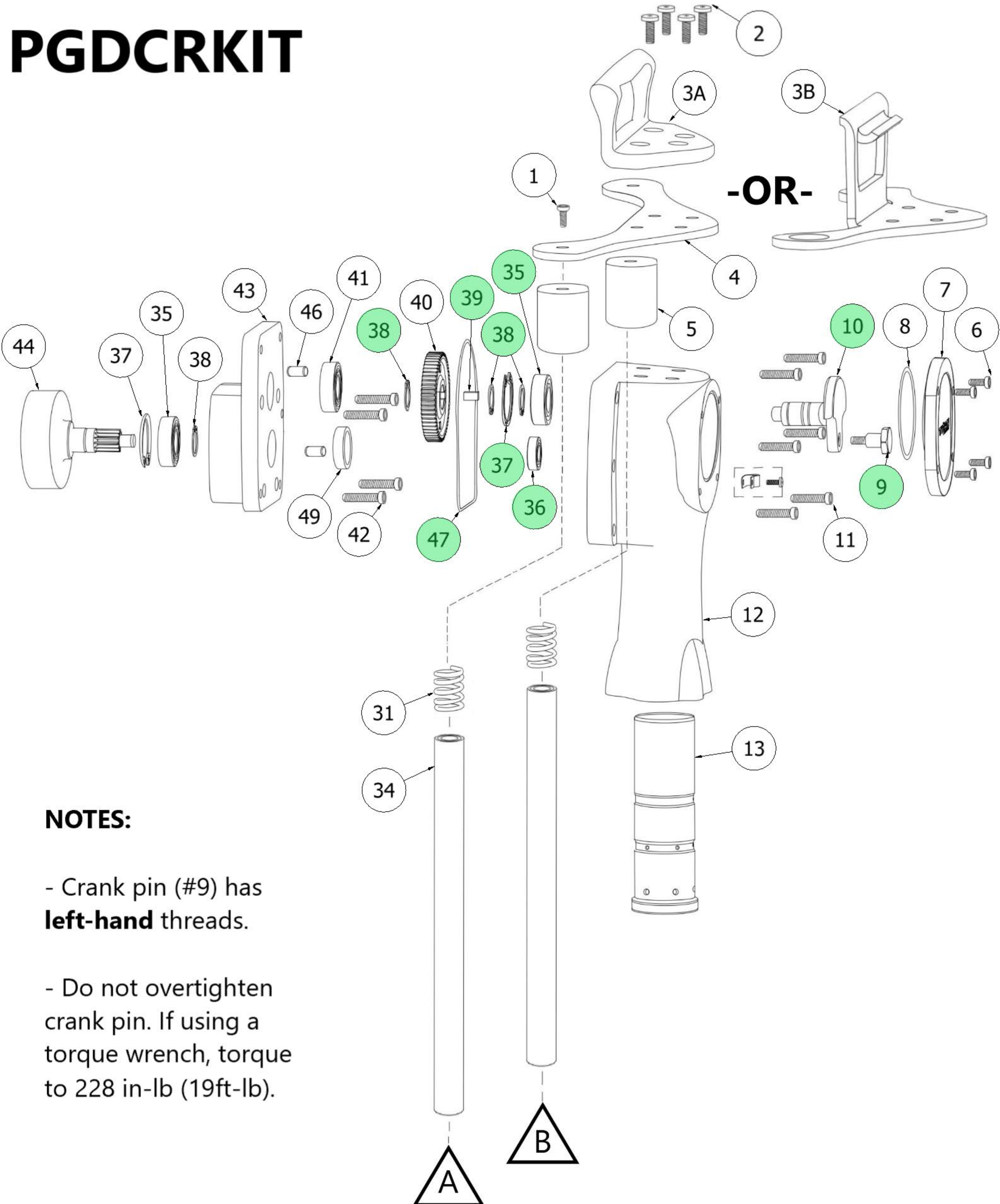


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NOTES:

- Crank pin (#9) has **left-hand** threads.
- Do not overtighten crank pin. If using a torque wrench, torque to 228 in-lb (19ft-lb).

